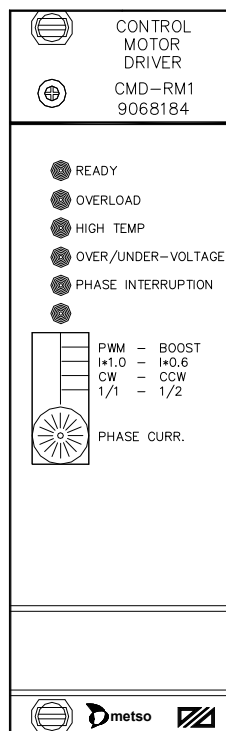




# CMD – RM1

VAL0122825 / SKC9068184



## CONTROL MOTOR DRIVER FOR THE RMS/CMS SYSTEM

### USERS MANUAL



## Content

1	DESCRIPTION OF OPERATION .....	2
2	TECHNICAL SPECIFICATION.....	2
3	SETTINGS.....	3
4	CONTACT.....	3

## 1 DESCRIPTION OF OPERATION

The CMD-RM1 Control Motor Drivers is used in combination with the Control Motor Interface board (CMI-RM1 or CMI-01).

Together they will form an interface for controlling a 5-phase electrical stepping motor.

The CMD-RM1 generates drive pulses to the motor from the input pulses from the Interface.

The CMD-RM1 is used with the VRDM-5910/50 and 5913/50 Berger&Lahr motor.

## 2 TECHNICAL SPECIFICATION

Article no:	CMD-RM1 / VAL0122825 / SKC9068184
Power supply:	Nominal: 32 Vdc $\pm$ 10% Minimum: 24 Vdc Maximum: 35 Vdc
Current consumption:	4.5 A, max (6A max if the current boost is used)
Maximum cable length:	1 m. (between screw connector and power supply unit)
Board dimension:	Length: 160 mm Width: 100 mm Height: 40 mm (8 TE)
Panel adjustments:	Phase current PWM/Boost current control Current reduction Direction of rotation Step angle
Panel output indicators:	Readiness Short circuit, overload Excessive temperature Under/Over-voltage Phase interruption
Digital input:	Pulse input Direction
Relay output:	Readiness
RMS-unit interface:	No.

**3 SETTINGS**

Dip-switches in the front:		Left (off)	Right (on)
3.1	PWM/ Boost-current control	<u>PWM</u>	Boost (not used)
3.2	Current reduction	no reduction	<u>40% reduction</u>
3.3	Direction of rotation	cw	<u>ccw</u>
3.4	Step angle	1/1 step	<u>1/2 step</u>

default setting

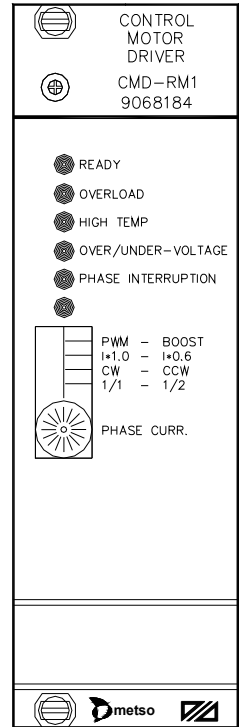
Front panel rotary switch:

3.5	Phase current: (A)	
	0=0.55	1=0.70
	2=0.85	3=1.00
	4=1.15	5=1.30
	6=1.45	7=1.60
	8=1.75	9=1.90
	A=2.05	B=2.20
	C=2.35	D=2.50
	E=2.65	F=2.80

Default setting: A = 2.05 A.

Alternate settings:

VRDM 5910/50	A = 2.05 A
VRDM 5913/50	C = 2.35 A



**4 CONTACT**

Sales, development, production and service:

**Dametric AB**

Jägerhorns Väg 19, SE 141 75 Kungens Kurva, Sweden  
 Phone: +46-8 556 477 00      Telefax: +46-8 556 477 29  
 E-Mail: [service@dametric.se](mailto:service@dametric.se)      Website: [www.dametric.se](http://www.dametric.se)

